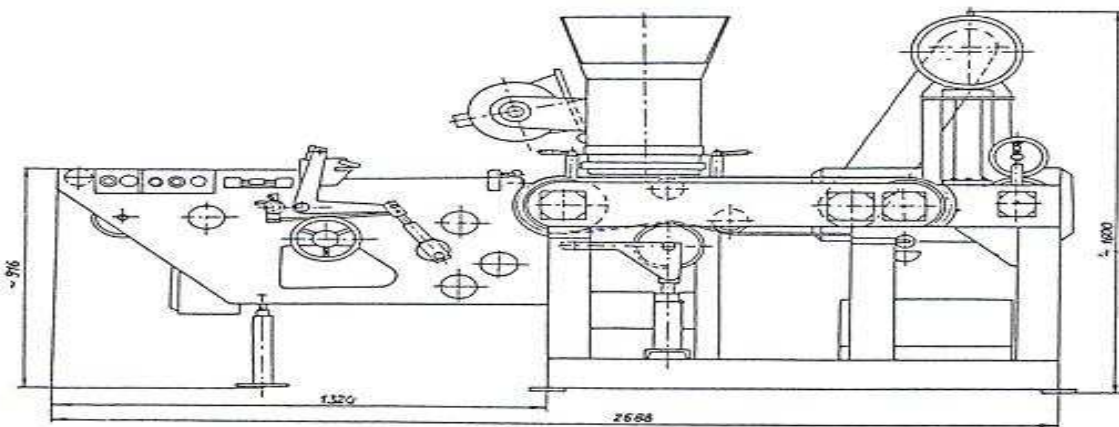


KONUS KONEX d.o.o.		QUALITY STANDARD		
Quality standard: 217/7/06-3		Date: 01.03.2006		
PRODUCT: YRM-460 (PASTING BELT)				
PRODUCER: KONUS - KONEX d.o.o.				
PRODUCT NUMBER: 9907265				
PRODUCT CHARACTERISTICS:				
No.	MEASURE UNIT	Unit	VALUE	Control Method
1.	area weight	g/m ²	5100 - 5500	ISO 9073-1
2.	thickness	mm	9,5	ISO 5084
3.	breaking strength L	N/mm	> 180	DIN EN 29073-3
4.	elongation at break L	%	< 15	DIN EN 29073-3
5.	tensile strength at 0,5% el.	N/mm	> 7	DIN EN 29073-3
6.	tensile strength at 1,0% el.	N/mm	> 15	DIN EN 29073-3
7.	tensile strength at 2,0% el.	N/mm	> 30	ISO 9237
8.	hardness	SHORE D	35- 55	DIN EN ISO 283-1
Belts are available in standard size and diameter. Maximum length of the belts is 159", minimum length 93", the widths are possible up to 30". Tolerance in length: +/-1.5%.				
IDENTIFICATION on the inside of the belt is indicated:				
- company name				
-dimensions				
-basic number				
-command number				
- arrow				
KONUS KONEX d.o.o.		MESTNI TRG 18, 3210 SLOV. KONJICE		SLOVENIA
TEL.: +386 3 757 3 100		FAX.: +386 3 5754 140		

It is very important to respect the instructions for use to get the maximum lifetime of the belt.

INSTRUCTION FOR USE:

The correct length of the battery pasting belt is the inside circumference. To determine it, run a tape measure around the pulleys and add 1/4". The belt must fit tight without stretching it too hard. We are able to furnish any length needed. Belts can shrink when stored for long periods. Store belts in a cool and dry place. See direction arrows on belt and install accordingly.



OPERATING INSTRUCTIONS FOR THE CARE OF NEEDED PASTING BELTS:

1. Before installing a new belt, thoroughly clean all rolls and surfaces on the machine that come in contact with the belt to remove hardened paste built up, especially on the drive roll and squeeze roll.
2. Install belt on machine manufactures instructions. These instructions are very important.
3. After belt installation, tighten the take up roller just enough to take up slack, if any. Do not stretch the belt. Make the belt wet with water with temperature 50-60 degrees Celsius (120-140 degrees Fahrenheit). Allow belt to run 20-30 minutes without paste but with constant supply of water for the belt to be wet. After that tighten the belt and start with pasting.
4. At the end of the shift, remove all paste from the belt surface and machine components with plenty of water. Be sure to remove all paste built up. Under reduced pressure and tension wash for about 5 minutes with plenty water in order to flush as much paste out of the belt as possible. This will prevent the belt from hardening and cracking later on. Stop the machine. Relieve pressure on both squeeze roll and take up roll. Move the belt splice to a flat position away from any pullers or rollers and keep the belt saturated with water until the next shift. Belt life is shortened when it is allowed to dry out.
5. Belt must be always kept wet, also when machine is not running.